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TITLE:

EXTENTION CATHETER AND ITS

MANUFACTURE

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ABSTRACT:

PROBLEM TO BE SOLVED: To provide an extention catheter and its manufacturing method in which flexibility, pressure tightness and expansibility are well-balanced highly and a balloon is installed.

SOLUTION: An original tube is obtained by extrusion molding of a straight

chain low-density polyethylene resin for which a metallocene catalyst is used,

has a specific gravity of 0.915-0.930g/cm<SP>3</SP> and is a copolymer of

ethylene and α-olefin. Electron beams are applied to the above tube to

form a tube by crosslinking to cause a gel rate of 0.75-0.95, and subsequently,

a balloon 2 is obtained under specified stretching and forming conditions. By

using this balloon, an extention catheter 1 is assembled.

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